

RBEAG2309

3407



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S107500

RBE350A94-2706-00

Job Sheet 181051



Part No: RBE350A94-2706-00

Job Qty: 1 ea

Part Name: Rigging Pin Set



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/19/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-2		8/11/18 08:31
110	Small Fab	1 pcs	8/7/18	8/7/18	0.00	0.10	Small Fab-3		8/11/18 08:31
120	QC	1 pcs	8/7/18	8/7/18	0.00	0.00	QC5		8/11/18 08:31
130	Packaging	1 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea	8/7/18	8/7/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - -Pick, bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-2706-00-01	Pin	4 Ea (4 ea)	90-Start up Operation	S104431
RBE350A94-2706-00-03	Pin	2 Ea (2 ea)	90-Start up Operation	S104619
RBE350A94-2706-00-05	Pin	1 Ea (1 ea)	90-Start up Operation	S097741
RBE350A94-2706-00-07	Pin	1 Ea (1 ea)	90-Start up Operation	S150772
RBE350A94-2706-00-09	Pin	1 Ea (1 ea)	90-Start up Operation	S180179

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A94-2706-00-01	4	12	0
	RBE350A94-2706-00-03	2	0	0
	RBE350A94-2706-00-05	1	3	0
	RBE350A94-2706-00-07	1	0	0
	RBE350A94-2706-00-09	1	0	0

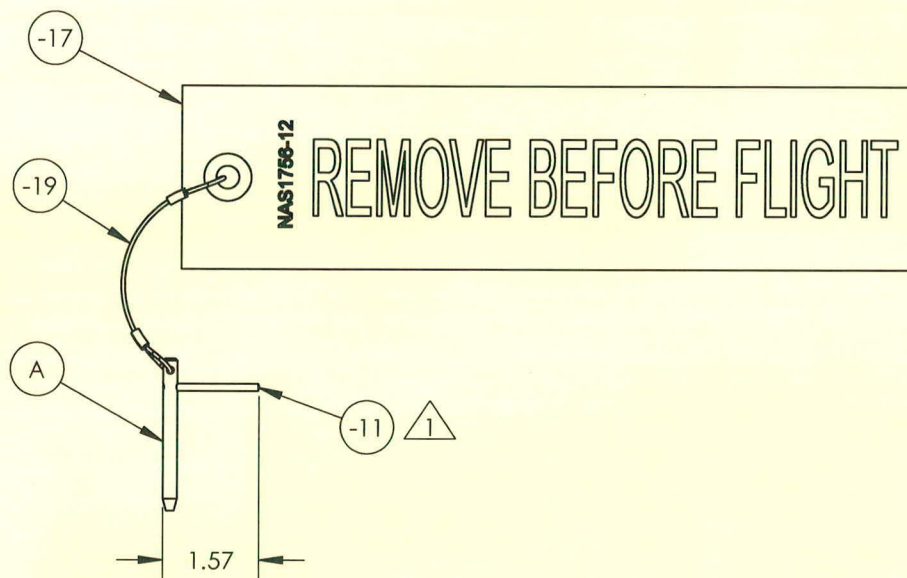
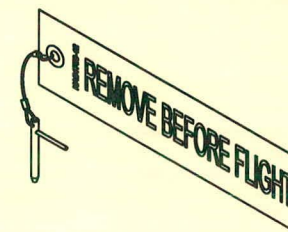
Part Specifications

Specifications could not be found.

Plex 8/22/18 10:24 AM dart.logan.david

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
6	16-0281	-01, -03, -05, -07, -09 ADDED FINISH SPEC QSMI-6.2.2, B.O. REV D. ADDED -17, -19, NOTE 1.			1/12/2017	RJC JAG



ASSY P/N	A P/N
-01	-01A
-03	-03A
-05	-05A
-07	-07A
-09	-09A

NOTE:

1 USE LOCTITE 680 TO ASSEMBLE.

DART AEROSPACE	
TITLE RIGGING PIN SET	
DWG NO. RBE350A94-2706-00-01	REV 6
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125/✓
SPEC QSMI-6.2.2, B.O. REV D	
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 9/11/2009 SHEET 2 OF 3

-01, -03, -05, -07, -09

PIN

